

Work Order ID 51320

August 19, 2009 9:47:11 AM



SHIP TODAY

Page 1

Item ID: D206-642-547

Accept



Setup Start



Revision ID: L

Stop



Item Name: Wearshoe

Start Date: 08/19/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 08/19/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 09-08-19 Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev L

0.00

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D206-642-547

CHG001

S 08/08/19

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

9/8/19 24 SP

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

2) S 08/08/19

F2

p

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 08/19/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location:

Rev Draft

0.00

Memo

0.00

9/8/19 *20* *54*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/08/19 *MF**MF*
69-08-19

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Picklist Print

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Work Order ID: 51320



Parent Item: D206-642-547RevL



Parent Item Name: Wearshoe

Start Date: 08/19/2009

Required Date: 08/19/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C10L x78
w/2 washer

AN960C10L		Purchased	No			110	Each	3,752.000	156.0000			
-----------	--	-----------	----	--	--	-----	------	-----------	----------	--	--	--

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

3652

112116

3652

1112116 50

*AN3C4A x78
BOLT

*AN3C4A		Purchased	No			120	Each	1,222.000	156.0000			
---------	--	-----------	----	--	--	-----	------	-----------	----------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1222

112082

40

112314

1182

112314
9/18/09 (2x) SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Wearshoe

Start Date: 08/19/2009

Required Date: 08/19/2009

Comments:

Start Qty: 2.00

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D3535-15RevB 	X	Manufactured	No			120	Each	19.0000	2.0000			
Wearshoe												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	19	
30750	4	
42233	1	
47521	1	
48155	13	

47521
48155 SP

D3535-23RevB

X

Manufactured

No

120

Each

17.0000

2.0000



Wearshoe

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	17	
47522	4	
48156	13	

47522 SP

9/18/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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August 19, 2009 9:47:11 AM

Work Order ID: 51320

Parent Item: D206-642-547RevL

Parent Item Name: Wearshoe


Comments:

Start Date: 08/19/2009

Required Date: 08/19/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3535-35RevB	H	Manufactured	No			120	Each	14.0000	2.0000			
												
Wearshoe												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

14

47524

1

48157

13

120

Each

17.0000

2.0000

D3535-39RevB

H

Manufactured

No



Wearshoe

47524
48157

54

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

17

47525

4

48158

13

120

Each

21.0000

2.0000

D3536-15RevA

H

Manufactured

No



Gasket

47525

54

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

21

47711

9

48159

12

47711

9/18/19

(24)

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 4

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Parent Item: D206-642-547RevL

Parent Item Name: Wearshoe

Comments:

Start Date: 08/19/2009

Required Date: 08/19/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3536-23RevA *xl* Manufactured No

120

Each

24.0000

2.0000



Gasket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

24

30754

1

47713

23

120

Each

17.0000

2.0000

D3536-35RevA *xl*

Manufactured No



Gasket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

48160

17

120

Each

20.0000

2.0000

D3536-39RevA *xl*

Manufactured No



Gasket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

20

44648

1

47714

8

48161

11

47713 59

48160 59

47714 59 9/8/19 2x

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Shop Packet Print

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Date: 08/19/2009

Required Date: 08/19/2009

Comments:

Start Qty: 2.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3537-1RevC ⁴⁹ Manufactured No 120 Each 76.0000 18.0000



Wearpad

Warehouse Loc Qty Loc Code
Location

Main Warehouse

FP 76

48288 26

50321 50

D3537-3RevC ⁴¹ Manufactured No 120 Each 76.0000 2.0000



Wearpad

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 76

30758 8

33881 21

35697 47

~~48288~~ 50

~~30758~~
~~33881~~ 9/8/19 (2x)
50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			AN3C4A	* BOLT ⁽¹⁾
5A			2			AN960C10L	* WASHER ⁽¹⁾
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-5	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4				AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET ⁽¹⁾
23A			1	1		D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET ⁽¹⁾
24A			1	1		D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET ⁽¹⁾
25A			1	1		D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET ⁽¹⁾
26A			78	78		AN3C4A	* BOLT ⁽¹⁾
26B			78	78		AN960C10L	* WASHER ⁽¹⁾
26C			78			ALS7-1032-130 (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)	* INSERT ⁽¹⁾
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

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Date: 09.04.03